

R-188S

High Cracks resistant stainless steels electrode.

Basis OF Alloys : C, Si, Mn, Cr, Ni, Mo

Application & Descriptions : As an universal repairing electrodes in maintenance welding. High crack resistant due to its high level of ferrite,

RE-DRY CONDITION : Re-Dry the electrode at 350°C for 1 hour,

ALL WELD MECHENICAL PROPERIES (TYPICAL):

UTS	Elongation
600 N/mm ²	30%

DIEMENSION, CURRENT CONDITION & PACKING DATA:

Size(mm) (Dia)	Size(inch) (Dia)	Current Condition (DC+/ AC) Amps	weight of packet (Kgs)	Weight of Case
2.50x350mm	3/32"X14"	50-80	2	20
3.20x350	1/8"X14"	70-110	2	20
4.00x350	5/32"X14"	100-130	2	20
5.00X350	3/16"X14"	130-160	2	20

Customer packing on request.

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